



Garden<sup>®</sup>  
LEISURE  
— *Swim Spas* —



## Swim • Row • Relax 365 Days-A-Year

Step outside your fast-paced life and into the soothing, effervescent waters of your new Garden Leisure Swim Spa.

Our range of swim spas provides low impact exercise, unrivaled hydrotherapy and a great relaxation zone all in one and all in the privacy of your backyard.





## SwimCoach™ programmable work-out

Directly on the touch pad, training sessions can be customized by setting your preferred flow intensities and duration. Your SwimCoach is the perfect balance of art and technology now with an Olympic level training program which comes standard on the 17' and 19' Garden Leisure Swim Spas.

Select drills, set durations, intensities and more with the touch of a finger on an interface designed for swimmers.

Many parameters can be configured to fit your training habits; warm up, cool down, step time, preparation time and lighting.

You can customize your training session. It's as easy as dragging your finger on the screen to draw the pattern of your choice and save it under your name.



## in.Touch2™ Remote spa operation



Choose to add the in.Touch 2 to your swim spa and easily control your swim spa while away.

- Turn Hot Tub on and off
- Turn Lighting on and off
- Turn Music on and off
- Turn Jets on and off

## in.Stream™, Integrated Bluetooth® audio system

Whether you are relaxing alone, sharing time with a loved one or entertaining friends—the sound of music can add pleasure to any occasion. Select Garden Leisure Swim Spas are available with a Bluetooth® stereo system which includes marine grade speakers for the ultimate sound quality. Total audio control. Streamed from your spa through the in.k-1000 topside



Bluetooth





### Stainless steel fittings, grab bars & swim lane

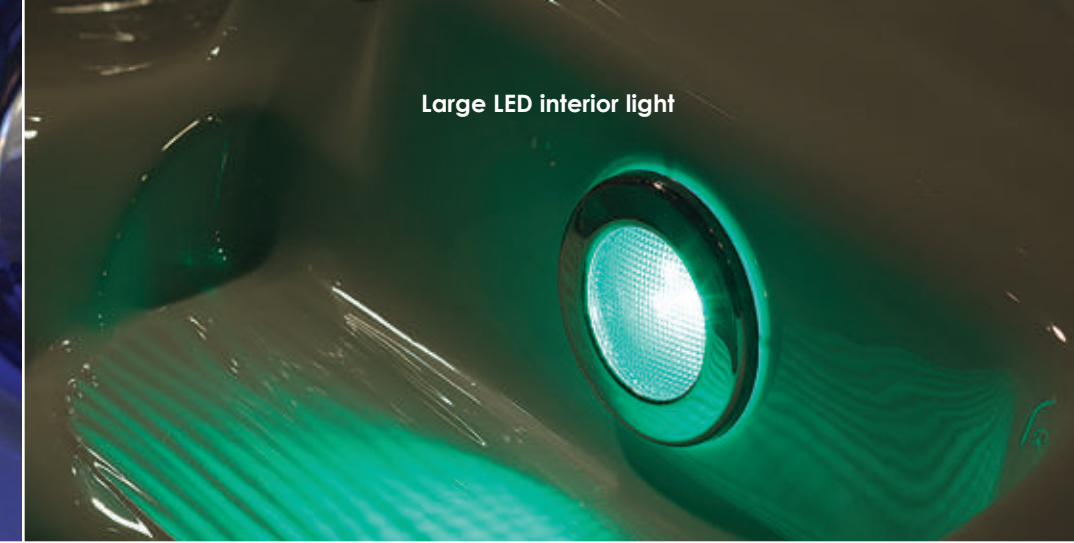
Stainless steel grab bars are found on all of our swim spas. They provide a secure entry/exit point or a easy way for the swimmer to rest between rowing or swimming sets.

The swim lane located in the footwell, provides a well defined reference point for the swimmer to maintain a center line swim. This allows the swimmer to receive maximum resistance

*Grab bar locations vary by model*



Backlit illuminated jets

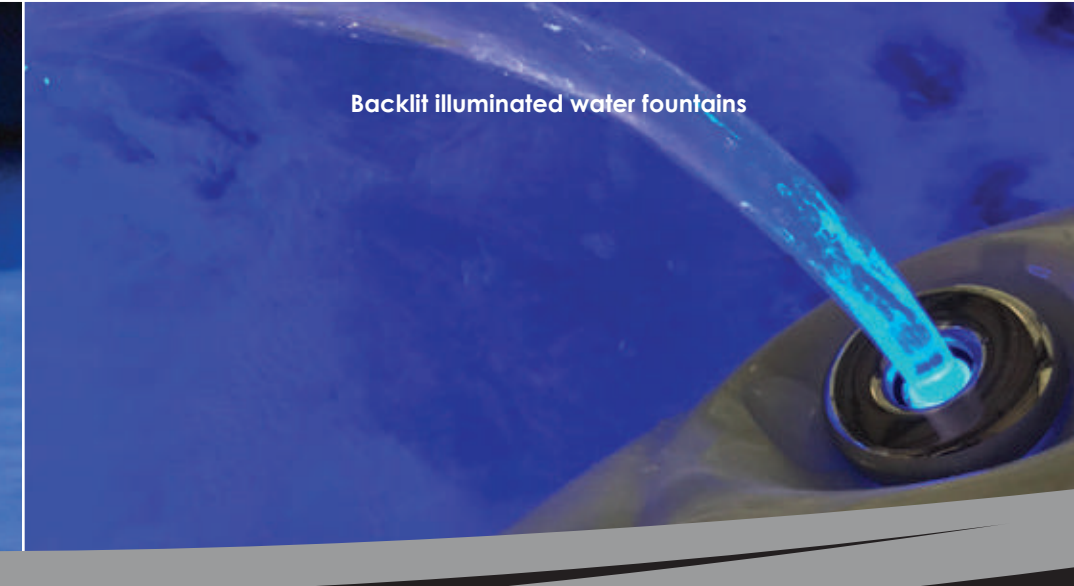


Large LED interior light

**Multiple, Hi powered river / swim jets**  
Our river jets are the heart of our swim spas. They are powered by Hi-flow Viper™ pumps and provide the desired resistance flow for both rowing and swimming; while being precisely located to ensure the water is evenly disbursed. The result is the ultimate aquatic training machine.  
**Swim jets size, style and number vary by model**



Backlit illuminated marine grade speakers



Backlit illuminated water fountains



### Comfort padded headrest & adjustable stainless steel jets

Lay your head back and relax in many of the extra wide seats. All equipped with super soft, UV treated, padded head rests. Our adjustable, stainless steel jets are located to ensure the ultimate in hydrotherapy. Each jet is designed to target different areas and relieve those sore muscles.

### Built for low impact exercise. Born to shine.

Stunning underwater light shows can do more than further enrich your soak, they can define your swim spa environment. They can change the mood from a party atmosphere to a romantic setting, as well as an added safety feature after dark. Depending on the model that you desire. LED lighting packages are standard or optional. The adjustable and independent zone LED lighting system provides numerous points of light that glows from the footwell up to the swim spa lip and controls. The visual delight of water shooting through a beautiful spectrum of color adds unique charm to your swim spa atmosphere after dusk.



## Ozone Creates Safer, Cleaner, Clearer Water

Ozone systems provide clean, clear and safe water for your swim spa, as well as a significant reduction in chemical sanitizer use. Ozone is standard on all models.

- Destroys Chemical Resistant Organisms
- Oxidizes Contaminants
- Penetrates Biofilm Buildup
- Micro-Clarifies Spa Water
- Reduces Chemical Demand



## Designed for any swim stroke

Our swim spas are wide. And that is an added bonus for any swimmer. It allows you to choose the stroke of your liking without concern for hitting the side or bottom, thus allowing the swimmer to put in the best set they can. It also allows for proper water flow both on and below the surface.



## Row - Exercise kit

The SwimTether system is ideal for all aspects of aquatic exercise including water aerobics and physical therapy sessions. Comfortable and adjustable. Easy installation and Userfriendly design. The SwimTether™ is great for all ages and skills.

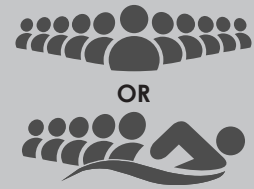
Row - Exercise standard on all premium models. Please ask your dealer for more details.



## Party/Exercise 13'

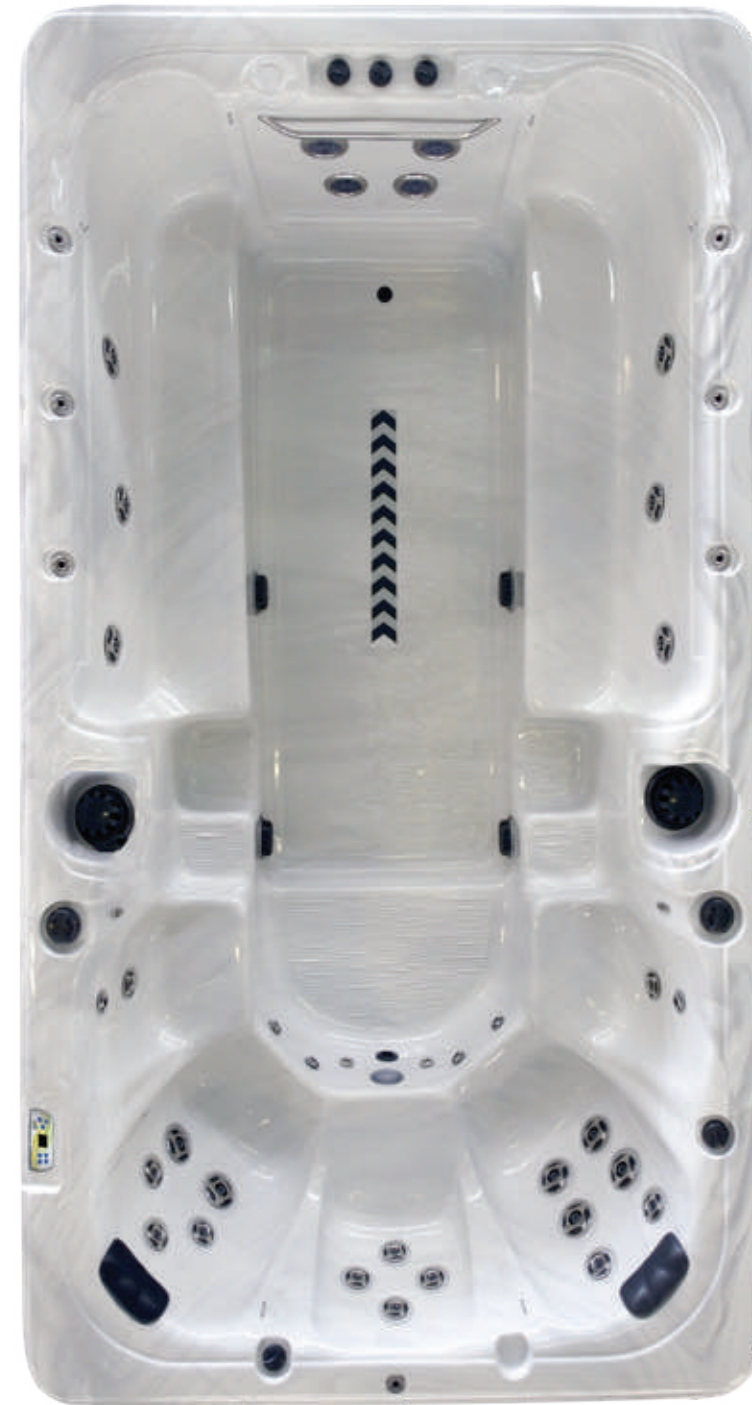
- (4) Swim Jets
- (6) Illuminated Fountain Jets
- 1 - 4.0 Dual Speed Viper Pump
- 1 - 4.0 One Speed Viper Pump
- 220V / 60A Electrical
- (2) 4kW Heaters
- 100 ft<sup>2</sup> Filtration System
- Gecko™ Pack
- Digital Topside Controls
- Perimeter Insulation Package
- Maintenance Free Skirting
- Stainless Steel Grab Bars
- Ozone Sanitation
- LED Lighting
- Swimming Lane Graphics
- Padded Headrests
- Diverter
- VGB Compliant Intake
- Lucite™ Sterling Marble Acrylic
- Two Single Fold Covers  
Covers Fold to Outside  
6"-4" Inside and 4"-2.5  
Outside and 8 Tie Downs

Size: 92" x 160" x 51"  
 Jets: 29 - Stainless Steel  
 Gallons: 1100  
 Weight: Dry / Filled (approx.)  
 2200 lbs. / 11000 lbs.  
 Seats: 11 or 5 and 1 Swimmer



### Optional Features

- LED Back-lit Jets
- (CIRC) Circulation Pump
- (IT) in.Touch™
- Bluetooth™ Stereo System
- Elite Cabinets
- Rowing / Tether  
Exercise Equipment



## GL Premium 13'

Size: 92" x 160" x 54"  
 Jets: 10 - Stainless Steel  
 Gallons: 1530  
 Weight: Dry / Filled (approx.)  
 2100 lbs. / 14500 lbs.  
 Seats: 4 (1 Swimmer/ 3 Seats)



### Optional Features

- (CIRC) Circulation Pump
- (IT) in.Touch™
- Bluetooth™ Stereo System
- Elite Cabinets

- (2) Illuminated River Jets
- (6) Illuminated Fountain Jets
- 2 - 4.0 Viper Pumps
- 1 - 7.0bhp pump
- 220V / 60A Electrical
- (2) 4kW Heaters
- 100 ft<sup>2</sup> filtration System
- Gecko™ Pack
- Digital Topside Controls
- Perimeter Insulation Package
- Maintenance Free Skirting
- Stainless Steel Grab Bars
- Ozone Sanitation
- LED Lighting
- LED Back-lit Jets
- Swimming Lane Graphics
- Rowing / Exercise equipment
- Padded Headrests
- Diverter
- VGB Compliant Intake
- Lucite™ Sterling Marble Acrylic
- Two Single Fold Covers  
Covers Fold to Outside  
6"-4" Inside and 4"-2.5  
Outside and 8 Tie Downs

## GL Premium 17'

- (3) Illuminated River Jets
- (6) Illuminated Fountain Jets
- (3) 5.0 bhp Viper™ Pumps
- (1) 7.0 bhp Pump
- 220V / 60A Electrical
- (2) 4kW Heaters
- 100 ft² Filtration System
- Gecko™ Pack
- Digital Topside Controls
- Perimeter Insulation Package
- Maintenance Free Skirting
- Ozone Sanitation
- LED Lighting
- LED Lighting
- Swimming Lane Graphics
- Rowing / Exercise Equipment
- Padded Headrests
- Lucite™ Sterling Marble Acrylic
- Diverter
- VGB Compliant Intake
- Bluetooth™ Stereo System
- Two Single Fold Covers
- Covers Fold to Outside
- 6"-4" Inside and 4"-2.5
- Outside and 8 Tie Downs

Size: 92" x 199" x 54"  
 Jets: 30 - Stainless Steel  
 Gallons: 1850  
 Weight: Dry / Filled (approx.)  
 2700 lbs. / 17500 lbs.  
 Seats: 5 (1 Swimmer/ 4 Seats)



### Optional Features

- (CIRC) Circulation Pump
- (IT) in.Touch™
- Elite Cabinets



## GL Premium Dual Temp 19'

Size: 92" x 224" x 54"  
 Jets: 39 - Stainless Steel  
 Gallons: Swim 1500 / Spa 270  
 Weight: Dry / Filled (approx.)  
 3500 lbs. / 17700 lbs.  
 Seats: 8 (1 Swimmer/ 7 Seats)



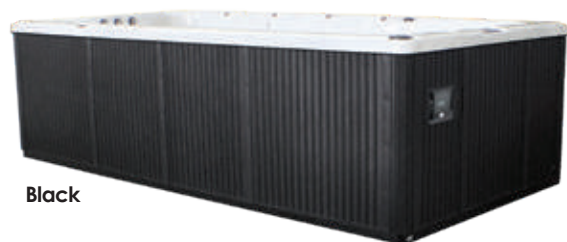
### Optional Features

- (CIRC) Circulation Pump
- (IT) in.Touch™
- Elite Cabinets

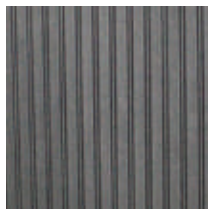
- (3) Illuminated River Jets
- (8) Illuminated Fountain Jets
- 3 - 5.0 bhp Viper™ Pumps
- 2-7.0bhp Pumps
- (2) 220V / 60A on Swim End /
- 40A on Spa End Electrical
- (3) 4kW Heaters
- 150 ft² Filtration System
- Digital Topside Controls
- Perimeter Insulation Package
- Maintenance Free Skirting
- Ozone Sanitation
- LED Lighting
- LED Back-lit Jets
- Swimming Lane Graphics
- Rowing / Exercise Equipment
- Padded Headrests
- Diverter
- VGB Compliant Intake
- Lucite™ Sterling Marble Acrylic
- Two Single Fold Covers
- Covers Fold to Outside
- 6"-4" Inside and 4"-2.5
- Outside and 8 Tie Downs

# Maintenance Free Skirting and Arcrylic Color

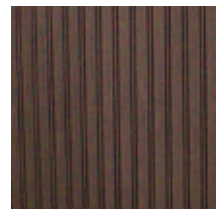
## Standard Swim Spa Skirting Options



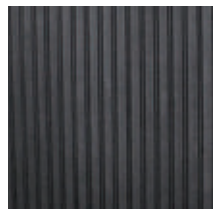
Black



Gray



Brown

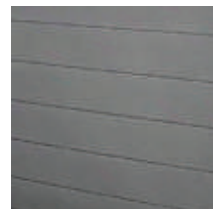


Black

## Upgraded "Elite" Swim Spa Skirting Options



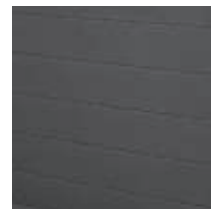
Ash



Coastal



Mocha



Ash

Please note: Swim Spas are only available in Sterling Marble Acrylic color.

## Sterling Marble Acrylic



# Garden Leisure Swim Spas Rest-Assured Warranty



## Twenty Year Shell Structure Warranty

Garden Leisure Swim Spas warrants its spas not to leak, meaning to be structurally sound and capable of holding water only, and against loss of water through the fiberglass laminate of the swim spa shell caused by defects in materials and/or workmanship for a period of TWENTY YEARS from the original date of purchase.



## Three Year Surface Finish of Shell Warranty

Garden Leisure Swim Spas warrants the surface finish of its spas to be free from blistering and cracking due to defects in the acrylic surface material for a period of THREE YEARS from the original date of purchase.



## Five Year Component and Labor Warranty

Garden Leisure Swim Spas warrants the electrical components: heaters, pumps, relays and contactors and other swim spa components against malfunction, leaks and/or defects in materials and/or workmanship for a period of FIVE YEARS from the original date of purchase.



## Five Year Plumbing Warranty

Garden Leisure Swim Spas warrants all plumbing parts to be free from defects in material and/or workmanship for a period of FIVE YEARS from the original date of purchase.



## One Year - Skirting

Outer Skirt only.



## One Year - Other Warranties

See Garden Leisure Swim Spas Limited Warranty for additional information



Shown in Mocha Elite

# Cover Features & Benefits

Swim spa covers are provided with each swim spa to complement the maintenance free skirting.

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## Double Sewn, Hand Grips

Provide superior durability and an extra level of comfort.



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## Insulated Heat Center Flap

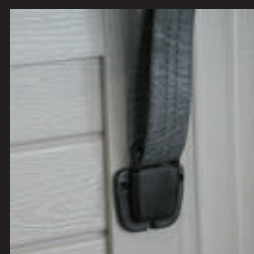
Helps to eliminate heat loss between the cover fold when swim spa is not in use.



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## 8 Child Resistant Locking Mechanisms

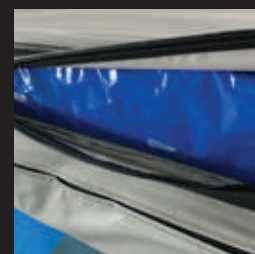
Fasten to each corner of the swim spa, providing that extra peace of mind.



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## Sealed Interior

Hexene Poly Bag Protects inner foam core by reducing sweating and moisture.



# Buy With Confidence

## General swim spa safety

- Maintain constant adult supervision when children are in or near ANY body of water.
- Always completely remove your swim spa cover before using your swim spa.
- Inspect your swim spa equipment on a regular basis to ensure that it is in good working order and that it is safe.
- Never use a swim spa when you are alone and never use a swim spa while using or after using alcohol or drugs that may cause sleepiness or drowsiness
- Do not allow unsafe or risky behavior in and around the swim spa.
- Individuals with certain medical conditions, such as heart disease, diabetes, high or low blood pressure, and pregnant women, should not use a swim spa without advance approval by their physician. If a person has any doubt as to whether a medical condition should limit their use of a swim spa, they should seek prior consultation with their physician. Individuals with open cuts or wounds should not use a swim spa until completely healed

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Your Swim Spa is built to bring you relaxation for mind and body. With therapeutic benefits, you, your family, and friends can come together to strengthen bonds, renew relationships, and enjoy each other's company.



The manufacturer reserves the right to change product selections and/or make product modifications. Your Garden Leisure Dealer/Contractor is an independent business person and not an agent or employee of SCP Pool Corporation or any of its subsidiaries. Neither SCP Pool Corporation nor its subsidiaries accept any responsibility for any representations, statements or contracts made by any Spa Dealer/Contractor.



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